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HERE are not—and eannot be any other columns like Stay-Locked Columns. All important processes of their manufacture, as well as the special machines of our own invention employed in producing them, are fully protected by patents.

Remove this protection and there is not a column manufacturer in the country who would not gladly discard their present makeshift mode of construction and pirate our methods and ideas. The ordinary methods of column building, in contrast to ours, are amateurish and crude, in fact there is absolutely no room for comparison—Stay-Locked Columns are different in every way—use them once and you never will be satisfied with any other kind.

Put Stay-Loeked Columns on your porch and they will be good as new, years after your neighbor was compelled to tear out those which he thought were "just as good".

AMERICAN GLUMN OMPANY
BATTLE CREEK, MICH.



Double V Joint, Moisture Proof

Staples Straddle the Joints every few inches



Figure 2 is an interior view showing how the staves are locked by the staples. These staples—see Figure I—are made in our own mill of the strongest cold rolled steel and are driven in by special machinery after the column is glued up, not in the ends only, but throughout the entire column, straddling the joints every few inches—see figure 2—the peculiar double **V** joint is moisture proof and the staves are glued together under enormous hydraulic pressure before the staples are driven in.

Put them where you will, in the hottest room, the driest or dampest elimate, they POSITIVELY WILL NOT OPEN.

WE GUARANTEE IT

Any column depending on glue alone to hold it together is not a reliable column as the joints will surely open up; our columns do not depend on glue, but the sturdy little staples, capable of resisting enormous tension, hold the joints secure and tight and will not permit them to open.

The good honest material, the thick eaps and bases, the staple locked construction which has no equal, the skilled workmanship, in fact the entire general make-up of our columns place them far in advance of all others. We make any size or design.

Figure 1

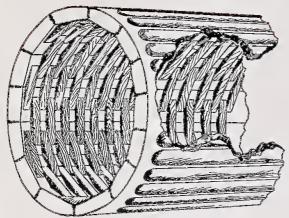


Figure 1

Our Lock Cleat Corrugated Joint Construction

for very large columns; approved and highly recommended by the leading architects and builders.

Fig. 1 shows how cleats are placed crosswise with the staves.

Fig. 2 shows the corrugated joint which is laid in white lend and cross nailed every few inches with cement coated nails; each cleat is glued and nailed with four cement coated nails making it absolutely impossible for the joints to open.



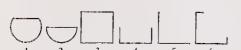


This half-tone is taken from an actual photograph of the interior of one of the immense Corinthian columns made by us for the beautiful Keith residence, Beaumont, Texas, which is illustrated in this catalogue.

These columns are 26 inches x 21 feet 6 inches and made of 2 inch staves with our cleated construction and are far more rigid and stronger than if made of 3 inch or 4 inch staves as constructed by other column makers.

This order was entrusted to us by the contractor, Mr. David Getaz, Knoxville, Tenn.

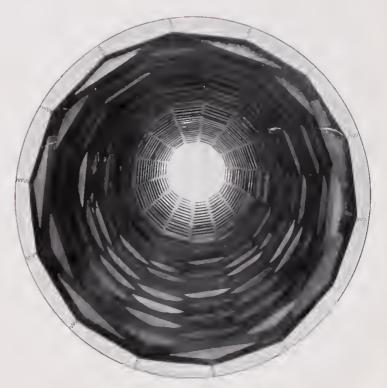
Read His Testimonial



PILASTER DESIGN

"The immense Corinthian Columns shipped me to Beaumont, Texas, are PERFECT in every respect. They are for the J. F. Keith residence, the finest in Texas."

DAVID GETAZ, Builder, Knoxville, Tenn.



INTERIOR OF LARGE COLUMN

TURNING A 36-INCH BASE

Please Don't Cut This Catalogue, ORDER BY NUMBER

Remember that any goods not satisfactory may be returned, and we bear all the expense

WE MAKE HONEST COLUMNS

Honest from the Ground Up

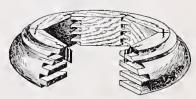


SOUARE BASE

Begin with the square base, note the mitered eorners re-enforced with corner blocks, nailed with eement eoated nails and eorrugated fasteners; NO END WOOD TO CHECK AND THE CORNERS CANNOT OPEN UP.

Round Bases

are made in the same manner and as there is a continuous air space through both the bases and the shaft all danger from deeay is overcome.



ROUND BASE - DORIC

Columns ean be fluted either Ionie or Dorie, full or part length. Our fluting is true and perfect, being done on special machines of our own invention.

Columns ean be fitted with Ionie bases and any model of eapital; our eapitals are weather-proof and thoroughly guaranteed.

We are sole owners of the following patents under which our columns are protected: -

U. S. Patent,	724420	April	7, 1903
	826081	luly	17, 1906
11 44	826082	luly	17, 1906
Canadian Patent,	84082		24, 1903
11 11	99916	July	3 1906

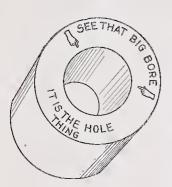
IONIC **FLUTING**





SOLID LARGE BORED COLUMNS

These columns are made of Michigan white poplar in all sizes from 6 inches in diameter up to 9 inches by 9 feet.



Sometimes we have in stock a limited number of bolts that will turn 12 inches.

The heart is entirely removed by boring a 3 to 6 inch hole according to diameter of shaft; this effectually prevents checking or warping.

These columns are in great demand for interior as well as exterior work, as they take enamel or may be

stained to perfectly imitate oak, mahogany or other fancy woods.

Please do not confuse these with other bored columns; ours are different and always reliable. We do not use fir, cedar, spruce or any other Western stock.

White poplar is found in but few sections of the state; it is an ideal wood for column work and is very lasting. We have used it nearly seventeen years and know it is trustworthy.

GOOD enough for the millionaire's palatial home; CHEAP enough for the modest cottage.

Warehouse "B" in which we carry a stock of 3000 finished columns and 2000 rough shafts ready for turning in all the various sizes. Orders for stock columns are usually shipped same day as received.

SEND LIST OF WHAT YOU NEED AND WE WILL QUOTE DELIVERED PRICES



Our Shipping Facilities are unexcelled

We have the M. C. R. R. and G. T. W. R. R. sidetracks right at our doors; this does away with nearly all hauling to freight houses as shipments are loaded direct from factory into ear; this is a big item of expense saved in which our customers share.



We ship anywhere, distance cuts no figure



STAY-LOCKED GLUMNS

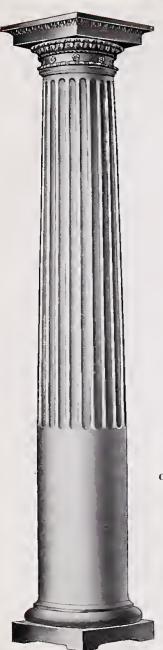
OUR GUARANTEE

Our columns are absolutely perfect in architectural proportion, mechanical construction and material. They will not open at the joints, check or warp. They are sold with the distinct understanding that if not satisfactory in every way they are returnable at our expense. You take no risk whatever.

DESIGN TWELVE DESIGN FOURTEEN

JOINTS DON'T OPEN





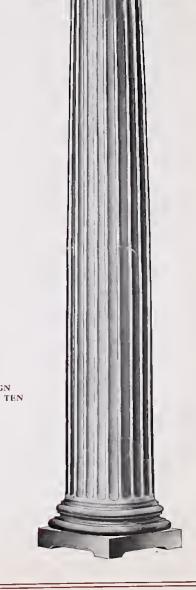
STAY-LOCKED GLUMNS

Don't Lose Your GOOD Reputation

by using poorly made columns. Add to it by using our columns exclusively, the most durable and beautiful columns made. Write for delivered prices; it's dollars for both of us.

OESIGN NINETEEN

JOINTS DON'T OPEN



DESIGN





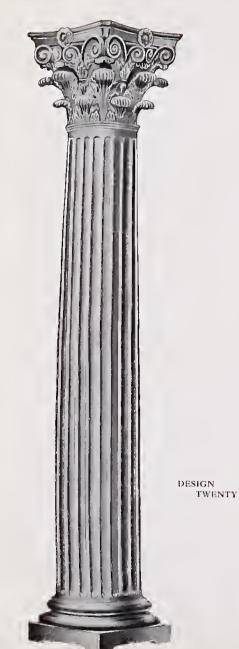
STAY-LOCKED CLUMNS DO STAY LOCKED

If You Have Never Seen Our Columns do not confuse them with the cheap glued-up affairs of nondescript design offered by some manufacturers. A column depending on glue alone to hold it together is not a reliable column. Our columns are guaranteed; use them and add to your reputation as a reliable builder. It eosts you no more.

DESIGN SIXTEEN DESIGN TWENTY-ONE

JOINTS DON'T OPEN

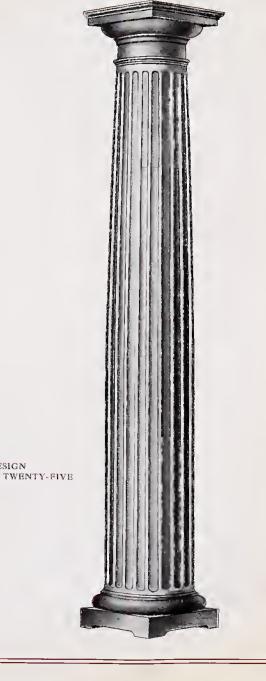




STAY-LOCKED CLUMNS



JOINTS DON'T OPEN



DESIGN

Page 10



We Make and Sell more GOOD Columns than any other firm in the United States.

OUR COLUMNS
muy be found in all parts of the
United States. WE SHIP ANYWHERE.

A TASTY PERGOLA ENTRANCE

JOINTS DON'T OPEN

THE PERGOLA BEAUTIFUL

Stay-Locked Columns are specified by the most particular and descriminating architects for this purpose.

We are prepared to furnish pergolas complete, ready to set up, and will gladly quote prices on application.



Pergola adjoining office of American Column Company: covered with Dorothy Perkins Rambler Roses, 3 years old



A Home at Passiac, N. J., showing beautiful effect produced with Number 14 Columns



Built by D. C. Hill, Raleigh, N. C.

Residence of Dr. GOODWIN, Raleigh, N. C.



Battle Creek is justly proud of this establishment which enjoys a wide reputation of being one of the most unique, up-to-the-minute retail stores in the United States.

Note the useful and attractive manner in which our columns are utilized.



We receive many orders for columns

to he used as pictured on this page as well as for display windows; florists use them in decorating for receptions, weddings, and other functions in private homes; they also make beautiful decorations for churches.

Columns are hollow and may be wired for electric or piped for gas fixtures.



Architects, Barber & Kluttz, Knoxville, Tenn.

Residence of Mr. J. F. KEITH, Beaumont, Texas.

Builder, David Getaz, Knoxville, Tenn.



Furnished veranda - Residence of Mr. R. B. RANEY, Raleigh, N. C.



Architect, Mr. Chas. W. Barrett, Raleigh, N. C.

Residence of Mr. R. B. RANEY, Raleigh, N. C.

Contractor, Mr. W. C. Bain, Greensboro, N. C.



A good illustration of an old house made beautiful by a modern veranda

PLEASE DON'T CUT THIS CATALOGUE, ORDER BY NUMBER.

Remember that any goods not satisfactory may be returned, and we bear all the expense.







Architect, W. B. Camp, Jacksonville, Fla.

Residence of Mr. CHAS. BLUM, Jacksonville, Fla.

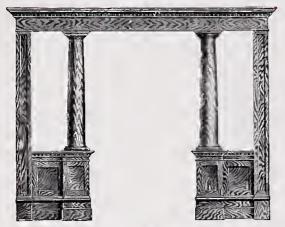


Architect, W. B. Camp, Jacksonville, Fla.

Residence of Mrs. E. MacDUFF, Jacksonville, Fla.



Residence of Mr. CHAS. ALBRIGHT, Raleigh, N. C.



Number Twelve Columns

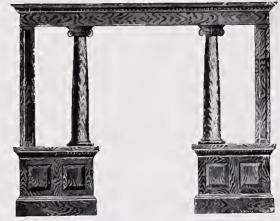
COLONNADES have taken the place of the old style grilles and sliding doors and we now maintain a department especially for this class of work; we are prepared to furnish interior columns in yellow pine, oak, birch, mahogany, circassian walnut, in fact any kind of wood you specify.

The beautiful effect produced by the colonnade may be ruined by using ill shaped columns; you should use our columns and be assured of getting perfect designs, material and workmanship.

We submit these two designs of colonnades merely as a suggestion.

Interior columns which set on pedestals usually omit the square bases and unless otherwise specified in your order we will ship without them.

We shall be glad to advise with you on any matters pertaining to Colonial architecture.



Number Sixteen Columns



Very effective grouping of our Number 16 Columns with Sawed Balusters

No. 25 Columns...10 in. x 7 ft. 6 in.
No. 52 Top Rail.....13 in. x 31 in.
No. 51 Bottom Rail....13 in. x 3 in.
Square Balusters.....13 in. x 18 in.

OLD HOUSE MADE MODERN WITH COLONIAL VERANDA

Illustration "A"



NUMBER 29



STUB NEWELS are usually 32 inches over all so that balusters from 16 to 24 inches long or rail with easings (goose necks) may be used. Newels should be sawed off at the bottom to conform with length of baluster used as the top of newel should never extend more than 4 inches above top rail. Dotted lines indicate where rails should intersect.



No. 14 Columns, 10 in. x 4 ft. 10 in. No. 52 Top Rail,1\(\frac{1}{2}\) in. x 3\(\frac{1}{2}\) in. No. 51 Bottom Rail, ...1\(\frac{1}{2}\) in. x 3 in. Turned Balusters,1\(\frac{1}{2}\) in. x 18 in. Cement Block Piers.

OLD HOUSE MADE MODERN WITH COLONIAL VERANDA

Illustration "B"



NUMBER 30

THE CAREFUL BUILDER always paints the inside as well as the outside of the bases with a good, thick coat of pure lead and oil before placing the columns in position. It is also a good idea to paint the bettom and inside of column as far as brush will reach.

As there is a continuous air space through both bases and the shaft all danger from decay is overcome.

No. 16 Columns, 9 in. x 7 ft. 4 in. No. 100 Scamozzi Capitals, ... 7½ in. No. 52 Top Rail, ... 1½ in. x 3½ in. No. 51 Bottom Rail. ... 1¾ x in. 3 in. Square Balusters, 1½ in. x 18 in.

OLD HOUSE MADE MODERN WITH COLONIAL VERANDA

Illustration "C"



UNLESS OTHERWISE ORDERED columns are primed one good coat pure white lead and oil; this is to protect from the weather and not to cover up defects.

Shipments are carefully crated and reach you in perfect condition.



OLD HOUSE MADE MODERN WITH COLONIAL VERANDA

Illastration "D"



DESIGN EIGHTEEN

No. 14 Columns, 10 in. x8 ft. 0 in. No. 52 Top Rail, 13 in. x 33 in.

No. 51 Bottom Rail, $1\frac{3}{4}$ in. x 3 in. Square Balusters, $1\frac{1}{5}$ in. x 16 in.

MATERIAL.—We use sound dry yellow poplar and cypress almost exclusively in our exterior columns; our long experience has fully convinced us that these two woods are the most durable for column purposes, and we do not hesitate to recommend them.

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CORINTHIAN

DESIGN 101

We carry a complete stock, comprising all the various sizes in these four beautiful designs

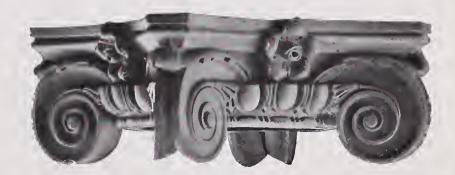
THESE CAPITALS MAY BE FITTED TO ANY OF OUR COLUMNS

SCAMOZZI

DESIGN 100

One of the most popular designs

QUITE INEXPENSIVE





MODERN IONIC WITH EMPIRE NECKING

DESIGN 104

Our capitals will stand any weather All material is the very best — Workmanship and design absolutely faultless

MODERN IONIC

DESIGN 105

We can furnish any capital sbown in other catalogues

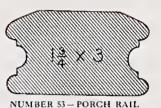












...WHAT THEY SAY...

From Franklin Keagy, Builder, Chambersburg, Pa.

"The columns you made for me several years ago were of such excellent character that they added to my reputation as a builder and I take pleasure in calling the attention of lellow huilders to the goods you make as a duty I owe to you."

From I. S. Atkins, Builder, Worchester, N. Y.

"The columns I hought of you three years ago give entire satisfaction; the piazza is the finest in this section of the country."

From Andre Fourchy, U. S. Lile Saving Service, Norfolk, Va.

"The columns are perfect and add greatly to the looks of my residence. I feel justly proud of them and wish to congratulate you on your excellent work."

From James Robinson, Builder, Toronto, Ont.

"The columns and pilasters I hought of you last summer for the Dr. Bain residence are the best I ever handled in my experience of 25 years as a contractor and builder."

From F. C. Mason, 16 Smith St., Brooklyn, N. Y.

"The columns I purchased of you 18 months ago are giving entire satisfaction in every respect; not a check or cruck has made its appearance in any of them and my porch is admired by all."

From Geo. H. Johnson, Theatre Promotor, 1912 LaSalle St., St. Louis, Mo.

"The columns you lurnished me for the New Majestic Theatre, Fort Wayne, Ind., arrived promptly; they are perlect and I congratulate you on the superior grade ol work you turn out."

From S. P. Denning, Builder, Roswell, N. Mex.

"Your columns have always proved satisfactory and I know there can be none superior."

From James Behan, Builder, Jackson, Mich.

"Inclosed herewith dralt lor the four No. 14 columns; they are FINE, in lact, PERFECT, and I thank you lor your prompt shipment."

From Walter H. Maze, Lumber Co., Peru, Ill.

"We have increased our column business since we started handling your line, although we did not advertise; the columns spoke for themselves and wherever used exacted favorable comment."

From Geo. Carroll & Bro. Co. Erie, Pa.

"We are satisfied that your columns are the best and neatest looking columns we have been able to huy; il you continue giving us prompt shipments and fair prices you will get our trade."

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